

Non-Destructive Testing				RADIOGRAPHIC TEST REPORT RADIOGRAFISCH ONDERZOEKRAPPORT																				
Client Opdrachtgever	GJS			Drawing/Iso no. Tekening/Iso nr.	Iso 0104			Specification Specificatie	ASME V Article 2															
Ref. Client Ref. Opdrachtg.	Dhr Jonasson			Object Object	Piping			Acc. Criterion Acc. Norm	ASME B 31.3 Para 10.1															
Place Plaats	FABRAP Werkplaats			Material Materiaal	See Below			Proc. W.I. No Proc. W.I. Nr.	NEW IN 74.12															
Date Datum	28 January 2019			Weld prep. Lasvoorb.	V			Opdracht nr. SGS	19-04-017															
Project Project	FABRAP ACADEMY			Weld method Las meth.	GTAW			Time sheet no. Tijdrapport nr.	646226															
Order no. Order nr.	1987-2019			P.W.H.T Gegloeid	No			Request no. Request nr.	001															
SGS Technique (T)	1	2	3	4	5	6	7	Equipm.App. Id.:	225/4/109															
SGS Techniek (T)				on-stream			Focal spot/brandvlek:	1.6 mm																
Weld/ Las/ Fusie	Results / Resultaten				Object data			Welder no. Lasser nr.:	Technique data/Techniek data															
	A	N	Nature defect Soort defect	Location defect Locatie defect	Spool no.: Spoel nr.:	Ø inch mm	W.T. WD mm		IQ WIRE	IQ/BKI pos	ISO/SPD	FOAFED	mm/da	OFD/OFA	mm/da	Films	kV	Time/Tijd min/sec.	T					
02	1	X			001-LBC	4"	3.1	249		F	300	5	D5	10x16	150	12	4							
	2	X			LNT 316Lsi																			
	3	X			FM5																			
	4	X			A312TP316L																			
	5	X																						
08	1	X			001-LBC	4"	3.1	H21		F	300	5	D5	10x16	150	12	4							
	2	X			LNT 316Lsi																			
	3	X			FM5																			
	4	X			A403WP316L																			
	5	X																						
<div style="position: relative;"> <div style="position: absolute; top: 0; left: 0; width: 100%; height: 100%; border: 1px solid black; transform: rotate(-45deg);"></div> </div>																								
Operator Onderzoeker					Qualification Kwalificatie					Number Nummer														
Cs. Bagdi					EN 9712 Lvl II					20101120101														
Operator sign. + stamp					Interpreter sign. + stamp					Accepted QC					Accepted Client					Certifying authority				

Rev: 06
Datum: 010902