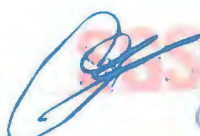
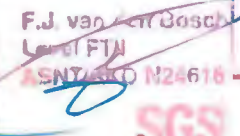
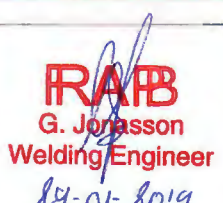



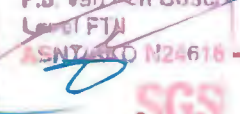
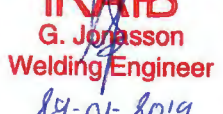
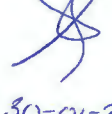



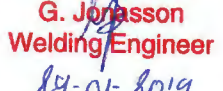




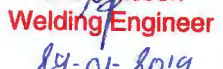
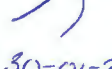



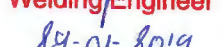









Non-Destructive Testing				RADIOGRAPHIC TEST REPORT RADIOGRAFISCH ONDERZOEKRAPPORT																			
Client Opdrachtgever	GJS			Drawing/Iso no. Tekening/Iso nr.	Iso 0105			Specification Specificatie	ASME V Article 2														
Ref. Client Ref. Opdrachtg.	Dhr Jonasson			Object Object	Piping			Acc. Criterion Acc. Norm	ASME B 31.3 Para 10.1														
Place Plaats	FABRAP Werkplaats			Material Materiaal	See Below			Proc. W.I. No Proc. W.I. Nr.	NEW IN 74.12														
Date Datum	28 January 2019			Weld prep. Lasvoorb.	V			Opdracht nr. SGS	19-04-017														
Project Project	FABRAP ACADEMY			Weld method Las meth.	GTAW			Time sheet no. Tijdrapport nr.	646226														
Order no. Order nr.	1987-2019			P.W.H.T Gegloeid	No			Request no. Request nr.	001														
SGS Technique (T)	1 2 3 4 5 6 7			Equipm.App. Id.:					225/4/109														
SGS Techniek (T)	on-stream			Focal spot/brandvlek:					1.6 mm														
Weld/ Filam. Las/ Filam.	Results / Resultaten				Object data			Welder no. Lasser nr.:	Technique data/Techniek data														
	A	N	A	Nature defect Soort defect	Location defect Locatie defect	Spool no.: Spoel nr.:	Ø inch mm		W.T. WD mm	D	IQI WIRE	IQI/BKI pos	SOB/SFD	FOA/FFD	mm/cd	OFD/OFA	mm/cd	Films	kV	Time/Tijd min/sec.	T		
02	1	X				001-GJS	4"	3.1	FR121		F	300	5	D5	10x16	150	12	4					
	2	X				LNT 316Lsi																	
	3	X				FM5																	
	4	X				A312TP316L																	
	5	X																					
6																							
7																							
8																							
9																							
10																							
11																							
12																							
13																							
14																							
15																							
16																							
17																							
18																							
19																							
20																							
21																							
22																							
23																							
24																							
25																							
26																							
27																							
Operator Onderzoeker				Cs. Bagdi				Qualification Kwalificatie				EN 9712 Lvl II				Number Nummer				20101120101			
Operator sign. + stamp				Interpreter sign. + stamp				Accepted Client				Certifying authority											
																							
																							
																							
																							
																							
																							

Id. 441.00.01
Rev. 06
Datum: 010902